

SECTION - 3

ENCLOSURES TO THE SPECIFICATION

- ¹ PGCIL Technical Specification, Section: Civil Works (C/ENGG/SPEC/CIVIL/ Rev No.: 07, Page 16 of 35 to 27 of 35)**
- ² PGCIL Standard Field Quality Plan for Switchyard Civil Works**

Chain link galvanised fence fabric with 3.15mm dia wire and 75mm mesh size conforming to IS: 2721 shall be used. MS tube used shall be of grade YST22 and conform to IS: 1161. All other structural steel shall conform to IS: 2062.

The whole assembly of tubular post shall be hot dip galvanized. The zinc coating shall be minimum 610 gram per sq. meter. The purity of zinc shall be 99.95% as per IS: 209. Frame of panels of chain link fencing shall be painted with two or more coats of approved standard synthetic enamel paint over approved standard steel primer.

The gate shall be made of medium duty M.S. pipe with welded joints. The main frame (outer frame) of the gate shall be made of 40mm dia pipe and vertical pipes of 15mm dia @ 125mm spacing (maximum) shall be welded with the main frame. Gate shall be painted with one coat of approved steel primer and two or more coats of synthetic enamel paint to give an even shade.

The height of the fencing shall be 1500mm on a toe wall of 300mm. Other details shall be as shown in the drawing.

9.0 WATER SUPPLY (EXTERNAL)

- (i) Water shall be made available by Owner (unless stated otherwise elsewhere) at any feasible point near scope boundary at single point to the contractor. Contractor shall state the total water requirement both in terms of quantity and head to the Owner.
- (ii) The contractor shall carry out all the external plumbing/erection works required for supply of water to the control room building beyond the single point as at (i).
- (iii) The contractor shall carry out all the plumbing/erection works required for supply of water to fire water tank beyond the single point as at (i).
- (v) A scheme shall be prepared by the contractor indicating the layout and details of water supply which shall be got approved from the Owner before actual start of work including all other incidental items not shown or specified but as may be required for complete performance of the works.
- (vi) Bore well is not in the scope of contractor.

10.0 TECHNICAL DETAILS OF THE BUILDINGS

1. 12mm cement plaster of mix 1:6 (1 cement : 6 coarse sand) shall be provided on the smooth side of internal walls.
2. 6 mm cement plaster of mix 1:3 (1 cement : 3 fine sand) to all ceiling.
3. 18mm Cement plaster of mix (1 cement: 5Coarse Sand) with under layer 12mm thick and top layer of 6mm thick for external plaster.
4. 12 mm thick pre-laminated three layer medium density (exterior grade) particle board Grade-I, Type II conforming to IS:12823 bonded with phenol formaldehyde synthetic resin, of approved brand and manufacture shall be provided in panelling fixed in aluminium doors, windows shutters and partition frames with C.P brass/stainless steel screws etc. for control room complete as per architectural drawings and directions of engineer-in-charge. The details shall be followed as per drawings and direction of Engineer-in-Charge.
5. Distemping on all internal walls and ceilings with oil bound washable distemper of approved brand and manufacture to give an even shade (two or more coats) over and including priming coat with cement primer for control room. In case of township painting shall be followed as per finishing schedule given in the drawing.
6. Plaster of Paris (Putty) of 2mm thickness over the plaster surface to prepare the surface even and smooth complete with distemping with first quality acrylic washable distemper (ready mix) of approved manufacturer with two or more coats of new work of required shade and colour complete as per manufacturer's specification.
7. Enamel Painting with synthetic enamel paint of approved brand and manufacture of required colour to give an even shade shall be provided on the steel glazed doors, windows, ventilators and rolling shutters in various buildings as specified in drawings. Two or more coats over an under coat of suitable shade with primer paint of approved brand and manufacture.
8. Two or more coats of French spirit polishing with a coat of wood filler shall be provided on the wooden doors.
9. Cement plaster skirting (up to 15 cm height) with cement mortar 1:3 (1 cement: 3 coarse sand) mixed with metallic concrete hardener in

same ratio as for floor finished with a floating coat of neat cement.
21 mm thick in ACDB/DCDB room

10. Polished vitrified tiles in 60x60 cm size (thickness to be specified by the manufacturer) in flooring and skirting, with water absorption's less than 0.08% and conforming to IS: 15622 of approved make in all colours and shades, laid on cement mortar 20mm thick for flooring & 12mm thick for skirting 1:4 (1 cement: 4coarse sand) including grouting the joints with white cement and matching pigments etc., complete.
11. Glazed Ceramic floor tiles 300x300mm (thickness to be specified by the manufacturer) of 1st quality conforming to IS:15622 of approved make in colours as approved by Engineer-in-charge in toilet and pantries area on 20mm thick cement mortar 1:4 (1 cement : 4coarse sand) including grouting the joints with white cement and matching pigments etc., complete.
12. Ceramic glazed wall tiles of 1st quality conforming to IS;15622 (thickness to be specified by the manufacture) of approved make in all colours, shades as approved by Engineer-in-Charge in skirting, risers of steps and dados over 12mm thick bed of cement Mortar 1:3 (1 Cement: 3 Coarse sand) and jointing with grey cement slurry @ 3.3kg per sqm including pointing in white cement mixed with pigment of matching shade complete.
13. Pre-cast terrazzo tiles 20mm thick with graded marble chips of sizes upto 12mm laid in floors, landings, skirting and riser of light shade using white cement jointed with neat cement slurry mix with pigment to match the shade of the tiles including rubbing and polishing complete with pre-cast tiles on Cement mortar 1:4 (1 cement : 4 coarse sand) with (20mm thick for flooring and 12mm thick for skirting).
14. Rajnagar plain white marble/Udaipur Grade Marble/Zebra black marble work gang socket (Polish and machine cut) of thickness 18mm for staircase in cement mortar 1:3 (1 Cement : 3 coarse sand) including rubbing, curing, pointing with an additional mixture of pigment to match the marble shade.
15. 18mm polished granite in cement mortar 1:4, 20mm thick made to a level cut to size shall be provided and laid as specified in drawings. The joints are filled with jointing compound matching to the tiles.

Wherever granite tiles are specified for the floor, 100mm granite skirting shall be provided with the walls. The granite outer surface shall be flushed to the plaster finish of the wall .

16. Granite counter shall be provided and fixed with 18mm granite slab mounted on 75mm RCC slab supported by 115mm brick wall plastered on all sides as per the drawing. The shelves shall be made of 18mm thick well cut and polished white marble slabs. The outer side of the brick wall and the RCC slab visible in the front shall be finished with 18mm granite with edges moulded on the exposed end. All other details shall be followed as per drawings.
17. All Brickwork shall be provided with cement mortar 1:6 (1cement: 6 coarse sand). Half brick work masonry shall be provided with cement mortar 1:4 (1cement: 4coarse sand). FPS Bricks of clay/Fly ash used shall be of class – 75.
18. Anti termite treatment shall be carried out for all buildings.
19. M.S. Rolling shutters as per drawing shall be provided and fixed interlocked together through their entire length and jointed together at the end by end locks mounted on specially designed pipe shaft with brackets along with ball bearing for rolling shutter, side guides and arrangements for inside and outside locking with push & pull operation including the cost of providing and fixing necessary 27.5 cm long wire springs grade No. 2 and M. S top cover of required thickness for rolling shutters. 80 x 1.25 mm M. S laths with 1.25 mm thick top cover.
20. Circular/hexagonal M.S. sheet ceiling fan box shall be provided in the ceiling with clamp of internal dia. 140 mm, 73 mm height, 3 mm thick rim, top and bottom lid of 1.5 mm M.S. Sheet. Lids shall be screwed in to M. S. box by means of 3 mm round headed screws, clamps shall be made of 12 mm dia. M. S. bar bent to shape as per standard drawing with overall length as 80 cm.
21. Powder Coated (minimum thickness 50 micron) aluminum work for doors, windows, ventilators and partitions shall be provided and fixed in – building with extruded built up standard tubular and other sections of approved make conforming to IS:733 and IS : 1285, fixed with rawl plugs and screws or with fixing clips, or with expansion hold fasteners including necessary filling up of gaps at junctions at top, bottom and sides with required PVC/neoprene felt etc and joined mechanically wherever required including cleat angle, Aluminium snap beading for glazing / panelling, C.P. brass/ stainless

steel screws including glazing and fittings as specified. All doors except for toilet and kitchen shall have 100mm 6 lever CP Brass mortice latch and lock with a pair of lever handle. Sliding door bolt of ISI marked (300x16mm) size shall be provided for toilet, kitchen and main door of control room/residential buildings.

All works shall be carried out as per drawings

22. Cement based water proofing treatment of roofs, balconies, terraces etc. shall be provided with average thickness of 120mm and minimum thickness at Khurra as 65mm and laid consisting of following operations:
 - (a) A slurry coat of neat cement using 2.75 kg/m² of cement admixed with proprietary water proofing compounds conforming to IS: 2645 shall be applied and grouted over the RCC slab including cleaning the surface before treatment.
 - (b) Plain Cement concrete 1:5:10 (1 Cement: 5 fine sand: 10 burnt brick aggregate of 40mm nominal size) admixed with proprietary water proofing compound conforming to IS: 2645 over 20mm thick layer of cement mortar of min 1:5 (Cement: 5 coarse sand) admixed with proprietary water proofing compound conforming to IS: 2645 to required slope and treating similarly the adjoining walls upto 300mm height including rounding of junctions of walls and slabs.
 - (c) After two days of proper curing , a second coat of cement slurry admixed with proprietary water proofing compound conforming to IS: 2645 shall be applied.
 - (d) The surface shall be finished with 20mm thick joint less cement mortar of mix 1:4 (1 cement : 4 course sand) admixed with proprietary water proofing compound conforming to IS: 2645 and finally the surface shall be finished with trowel with neat cement slurry and making of 300 x 300 mm square.
 - (e) The whole terrace so finished shall be flooded with water for a minimum period of two weeks for curing and for final test. All above operations shall be done in order and as directed and specified by the Engineer-in-charge.
23. Unplasticised rigid PVC rain water pipes of 110mm dia shall be provided and fixed on the wall face conforming to IS:13592 type A as per drawing including jointing with seal ring conforming to IS:

5382 leaving 10mm gap for thermal expansion single socketed pipes including all fittings like bends, bat clamps gratings etc..

24. Unplasticised PVC Moulded fittings/accessories including 110mm bend and 110mm shoes shall be provided and fixed for unplasticised rigid PVC rain water pipes conforming to IS:13592 type A including jointing with seal ring conforming to IS: 5382 leaving 10mm gap for thermal expansion.
25. Unplasticised PVC pipe clips of approved design shall be provided and fixed to unplasticised 110mm PVC rain water pipes by means of 50x50x50mm hard wood plugs, screwed with MS screws of required length including cutting brick work and fixing in cement mortar 1:4 (1 cement : 4 coarse sand) and making good the wall etc.
26. Double action hydraulic floor spring of approved brand and manufacture IS:6315 marked "hardwyn" make (Model 3000) or equivalent for doors shall be provided and fixed at the following door including cost of cutting floors as required, embedding in floors and cover plates with brass pivot and single piece MS sheet outer box with slide plate etc. as per the direction of Engineer-in-charge. With stainless steel cover plate :
 - a. Main Entrance to Control Room Building / Transit Camp/Recreation Centre.
 - b. DGM room in control room.
 - c. Conference Room
 - d. Control Room
27. Plinth protection 50 mm thick of cement concrete 1:2:4 (1 cement : 2 coarse sand : 4 graded stone) aggregate 20 mm nominal size shall be laid over 75 mm bed of dry brick ballast 40 mm nominal size well rammed and consolidated and shall be grouted with fine sand including finishing the top smooth.
28. Coloured vitreous china pedestal type water closet (European type) shall be provided with seat and lid, 10 liter low level vitreous china flushing cistern & C.P. flush bend with fittings and C.I. brackets, 40mm flush bend, overflow arrangement and mosquito proof coupling of including painting of fittings and brackets, cutting and making good the walls and floors wherever required.
29. Providing and fixing coloured wash basin counter type of (630x450mm size) and flat back wash basin of (550 x400mm size) with C.I. Brackets 15mm C.P. brass pillar taps, close hole basin mixer 32mm C.P. brass waste and bottle trap of standard pattern, including painting of fittings and brackets, cutting and making good

the walls wherever required. Other details shall be as per the drawings.

30. All urinals shall be coloured vitreous china flat back half stall urinal of 580x380x350mm with 10 litre PVC automatic flushing cistern, Parryware/ Hindware/ Seabird/ Orient (Coral) with fittings, standard size C.P. brass flush pipe, spreaders with unions and clamps (all in C.P. brass) with waste fitting as per IS: 2556 C.I. trap with outlet grating and other couplings in C.P. brass including painting of fittings and cutting and making good the walls and floors wherever required.
31. Following fittings shall be provided in the toilets as per the drawings:
 - i) Toilet paper roll holder.
 - ii) Double type coat & hat hooks with flanges, fixed to wall / shutter, etc. with necessary screws, washers & plugs.
 - iii) CP liquid soap holder of approved make fixed with each wash basin to the wall with necessary CP brackets, CP screws, washers, plugs etc.
 - iv) 100mm dia vitreous chinaware half round channel of approved make fixed to correct grade, level, opening for floor trap below urinals set in CM 1:3 & pointed using white cement etc .
 - v) CP brass bib cock 15mm nominal bore of approved quality conforming to IS :8931 .
 - vi) CP brass angle valve of 15mm nominal bore provided and fixed in position for basin and cistern points of approved quality conforming IS :8931.
 - vii) Best quality marble partition slab provided and fixed in position for urinals, of size 610x1150mm, 20mm thick, polished on both sides & machine cut, exposed corners rounded etc.
 - viii) Towel rail of approved make of 600mm length, 25mm dia with a pair of brackets or flanges provided and fixed to wall beside each wash basin/set of wash basin with necessary screws, plugs, etc.
 - ix) 6mm thick beveled edge mirror 1000x600mm shall be provided and fixed mounted on 12mm thick water proof plywood backing and hardwood beading all-round and mirror fixed to the backing with 4 Nos. of CP cap screws & washers, including fixing the mirror to the

wall with necessary screws, plugs & washers etc, with each wash basin.

32. Stainless steel AISI 304 (18/8) Kitchen sink of 460x915 mm bowl with depth of 178mm with drain board shall be provided and fixed as per IS 13983 with C.I brackets, and stainless steel plug 40mm with provision of 2 nos. CP brass long body bib cock conforming to IS Standard and weighing not less than 650 gm for CP bottle trap etc. including painting of fittings and brackets, cutting and making good the wall.
33. GI Pipe work for Internal and External works:
 - i) All GI types and fittings shall conform to IS-1239 Part I & II for medium grade. All accessories shall be ISI Marked.
 - ii) All concealed GI pipe shall be painted with anticorrosive bitumastic paint including cutting of chases and making good the wall.
 - iii). All exposed GI pipes and fittings shall be painted with synthetic enamel paint of desired shade over a ready mixed priming coat, both of approved quality for new work.
 - iv). Wherever GI pipes are buried the same shall be provided and laid in position including trenching sand cushion and refilling, painted with anticorrosive bitumastic paint etc.
 - v). Gun metal ball valve with operating levers, non-return valves conforming to IS specification shall be provided and fixed in position as per drawing or direction of Engineer-in-charge.
34. Masonry chamber for sluice valve shall be 600x600mm size in plan and depth 750mm, or matching with the site condition inside with 50 class designation brick work in cement mortar 1:5 (1 cement : 5 fine sand) with CI surface box 100 mm. Top diameter, 160 mm bottom dia and 180 mm deep (inside) with chained lid and RCC top slab 1:2:4 mix (1cement : 2 coarse sand: 4 graded stone aggregate 20 mm nominal size) necessary excavation foundation concrete 1:5:10 (1 cement : 5 fine sand : 10 graded stone aggregate 40 mm nominal size) and inside plastering with cement mortar 1:3 (1 cement : 3 coarse sand) 12 mm thick finished with a floating coat of neat cement complete as per standard design with FPS bricks of class 75.
35. Polyethylene water storage tanks conforming to ISI: 12701 shall be provided of approved brand and manufacture with cover and suitable locking arrangement, float valve and making necessary

holes for inlet, outlet and overflow pipes. Capacity of water tank shall be 2x2000 litres for control room, 2000 litres for Transit Camp, 1000 litres for D type & Recreation Centre and 500 litres each for other dwelling unit.

36. PVC floor traps of self cleansing design shall be provided & fixed in position with outlet size of 75mm diameter of approved make, including making connection with PVC soil/waste pipes using rubber gaskets, embedding the trap in 150 mm thick PCC 1:2:4, providing & fixing of top tile & strainer of CP or PVC on top of the trap etc.
37. Square-mouth SW gully trap grade 'A' 100x100mm size P type with FPS Bricks class designation 75 shall be provided and fixed complete with CI grating brick masonry chamber with water tight C.I. cover with frame of 300X300mm size (inside) the weight of cover to be not less than 4.5 Kg and frame to be not less than 2.70 Kg as per standard design
38. Brick Masonry road gully chamber of 50x45x60cm shall be provided with brick with cement mortar 1:4 including 500x450mm pre cast RCC Horizontal/vertical grating with frame complete.
39. Glazed stoneware pipes of 150mm diameter grade 'A' shall be provided, laid and jointed with stiff mixture of cement mortar in the proportion of 1:1 (1cement :1 fine sand) including testing of joints etc. complete.
40. Cement concrete 1:5:10 (1 cement: 5 coarse sand: 10 graded stone aggregate 40 mm nominal size) shall be provided and laid around S.W pipes including bed concrete.
41. Brick masonry manhole shall be constructed in cement mortar 1:4 (1 cement :4 coarse sand) RCC top slab with 1:2:4 mix (1 cement : 2coarse sand : 4 graded stone aggregate 20 mm nominal size) foundation concrete 1:4:8 mix (1cement : 4 coarse sand :8 graded stone aggregate 40 mm nominal size) inside plastering 12 mm thick with cement mortar 1:3 (1 cement : 3 coarse sand) finished with floating coat of neat cement and making channels in cement concrete 1:2:4 (1 cement: 2 coarse sand :4 graded stone aggregate 20 mm nominal size) finished with a floating coat of neat cement complete as per standard design.
 - a) Inside size shall be 90 x 80 cm and 60 cm deep including CI cover with frame (light duty) 455 x 610 mm internal dimensions total weight of cover and frame shall not be less than 38 kg (weight of cover 23 kg and weight of frame 15 kg) and shall be

constructed with F.P.S./fly ash bricks with class designation 75.

- b) Inside size shall be 120 x 90 cm and 90 cm or more deep including CI cover with frame (medium duty) 500mm internal diameter total weight of cover and frame to be not less than 116 kg (weight of cover 58 kg and weight of frame 58 kg) with FPS Bricks class designation 75.
42. MS foot of 20 x 20mm square rests shall be provided and fixed in manholes with 20 x 20 x 10 cm cement concrete blocks 1:3:6 (1 cement :3 coarse sand :6 graded stone aggregate 20 mm nominal size) as per standard design.
43. Steel glazed doors, windows and ventilators of standard rolled steel sections shall be provided and fixed in Township pumphouse and FFPH building, jointed and welded with 15 x 3 mm lugs, 10cm long, embedded in cement concrete blocks 15 x 10 x10 cm of 1:3:6 (1 cement 3 coarse sand : 6 graded stone aggregate 20mm nominal size) or with wooden plugs and screws or rawl plugs and screws or with fixing clips or with bolts and nuts as required, including providing and fixing of glass panes with glazing clips and special metal sash putty of approved make complete including applying a priming coat of approved steel primer, necessary hinges or pivots as required to complete the work.
44. Pressed steel door frames manufactured from commercial mild steel sheet of 1.25mm thickness shall be provided and fixed in Township pumphouse and FFPH building including hinges jamb, lock jamb, bead and if required angle threshold of mild steel angle of section 50x25mm, or base ties of 1.25 mm pressed mild steel welded or rigidly mixed together by mechanical means, adjustable lugs with split end tail to each jamb including steel butt hinges 2.5mm thick with mortar guards, lock strike-plate and shock absorbers as specified and applying a coat of approved steel primer after pre-treatment of the surface as directed by Engineer-in-Charge.
45. Asbestos cement 6mm thick corrugated sheets roofing shall be provided and fixed with G, I, J or L hooks, bolts and nuts 8mm diameter G, I plain and bitumen washers complete excluding the cost of purlins, rafters and trusses for water tank.
46. Water closet squatting pan (Indian type W.C. pan) (white vitreous china Orissa pattern W.C. pan of size 580x440mm with integral type foot rests) shall be provided with 100mm sand cast iron P or S trap. 10 litre low level white P.V.C flushing cistern with manually

controlled device (handle lever) conforming to IS:7231, with all fittings and fixtures complete including cutting and making good the walls and floors wherever required.

47. Coloured vitreous china pedestal type water closet (European type) shall be provided with seat and lid, 10 litre low level white vitreous china flushing cistern & C.P. flush bend with fittings and C.I. brackets, 40mm flush bend, overflow arrangement with specials of standard make and mosquito proof coupling of approved municipal design complete including painting of fittings and brackets, cutting and making good the walls and floors wherever required.
48. Coloured vitreous china flat back half stall urinal of size 580x380x350mm shall be provided with 5 litre PVC automatic flushing cistern, with fittings, standard size C.P. brass flush pipe, spreaders with unions and clamps (all in C.P. brass) with waste fitting as per IS:2556 C.I. trap with outlet grating and other couplings in C.P. brass including painting of fittings and cutting and making good the walls and floors wherever required.
49. Wash basin counter type (630x450mm) and flat back wash basin (550 x400mm) shall be provided with C.I. Brackets 15mm C.P. brass pillar taps, close hole basin mixer 32mm C.P. brass waste and bottle trap of standard pattern, including painting of fittings and brackets, cutting and making good the walls wherever required. Other details shall be as per the drawings.
50. Ward Robes for township quarters and Recreation Center shall be as per the drawing. Hardware fittings shall have 100mm CP brass handle, 50mm CP Brass cup-board locks, Nickel Plated finishing, Piano hinges as per IS:3818, Magnetic catchers, heavy type hanger rods of 20mm dia, Anodized (Grade AC-10) Aluminium tower bolts(10o x10m) of ISI marked of required shade. All doors of recreation center and Transit Camp shall have tubular type Hydraulic Door Closer conforming to IS-3564.
51. All doors except toilet and kitchen shall have 100mm 6 liver mortice lock and a pair of lever handles with necessary screws complete etc.
52. Aluminium sliding door with ISI marked anodized transparent and dyed to required colour or shade shall be provided at main entry door, toilets and kitchen.
53. Pelmet shall be provided 18mm thick 150mm wide of coir veneer board ISI marked including top cover of 6mm of coir veneer board and lipping, Nickel plated MS pipe 20mm dia (heavy type0 curtain

road with Nickel plated (including fixing with 25x 3mm MS flat 10cm long and rawl plug all complete.

54. Cement Jaali of (1:2:4) (1 Cement: 2 fine aggregate : 4 coarse aggregate) 50mm thick, shall be reinforced with 1.6mm dia with Mild steel wire including centring and shuttering cleaning fixing and furnishing with cement mortar 1:3).
55. Providing and fixing 15mm thick approximately 600 X 600mm Mineral fibre board panel along with false ceiling and making cut-outs for electrical fixtures, AC diffusers, openable access etc complete as per the drawings with silhouette profile system with 15mm wide flange incorporating 6mm central recess white / black main runners at 1200mm centre-centre and not greater than 600mm from the adjacent wall. The cross tees shall be provided to make a module of approximately 600mm X 600mm by fitting 600 mm long cross tees centrally placed between 1200 mm long cross tees .Cross tees also have 15mm wide flange incorporating 6mm central recess white/black. The module formed above shall be anchored to the slab with channels or angles, suspenders as per manufacturer's specifications. It shall be provided in all the AC area of Control Room and in the Transit Camp of Township as specified in the Drawing.
56. The Tiles / Paver Blocks shall be made of white cement in order to accentuate the vibrancy of colours and to ensure the increased natural sheen of the tile / block with regular use and maintenance with an aggregate mix not leaner than 1:3 and shall be free from the use of undesirable substitutes such as slag / red mud. Moreover the pigments used in each and every tile / block shall be imported Bayer pigments which have a higher colour consistency and fade resistance. Moreover the pigments shall also have higher UV stability and should not fade / crack in the exterior weather conditions.

The Contractor shall ensure that the material is brought on site in a packed condition with minimal / no damages or breakages in transit. The thickness of Floor Tiles shall be 22mm and that of Flexi Paver Block shall be 60mm.

The Concrete Tiles & Flexi Pavers shall be laid over cement mortar 1:4 (1 cement: 4Coarse sand) over an average thickness of 25mm. The base shall be 100mm thick PCC 1:4:8. The jointing shall be done with white cement mixed with pigment matching to the tiles.

11.0 MODE OF MEASUREMENT

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**STANDARD FIELD QUALITY PLAN
FOR SWITCHYARD CIVIL WORKS**

Section : FOUNDATION MATERIALS

Sl. No.	Component/Operation & Description of Test	Sampling Plan with basis	Ref. Document & acceptance norm	Testing Agency	Remarks	Check
1.	CHECKING OF FOUNDATION MATERIALS					
A)	CEMENT					
i)	Fineness	One sample per lot of 100 MT or part thereof from each source for MTCs and one sample per lot of 200 MT or part thereof from each source for site testing	IS:456, IS:269 IS:8112, IS:12269 IS:1489 & POWERGRID specification	Manufacturer/ POWERGRID approved lab	Review of manufacturers test certificates (MTCs) and laboratory test results by POWERGRID	B
ii)	Compressive Strength					
iii)	Initial & final setting time					
iv)	Soundness					
v)	Heat of Hydration for low heat cement (Not applicable for OPC & PPC)					
vi)	Chemical Composition of Cement	One sample per lot of 100 MT or part thereof from each source for MTCs	IS:456, IS:269 IS:8112, IS:12269 IS:1489 & POWERGRID specification	Manufacturer	Review of manufacturers test certificates by POWERGRID	B
B)	COARSE AGGREGATES					
i)	Determination of Partical size (Sieve Analysis)	One sample per lot of 100 cubic meter or part thereof from each source for each size	IS:383, IS:2386 and POWERGRID specification	POWERGRID approved lab. However, Moisture content test for design mix concrete shall be done on all days of concreting at site.	Each source to be approved by POWERGRID Review and acceptance of test result by POWERGRID.	B
ii)	Flakiness Index					
iii)	Crushing Value					
iv)	Specific Gravity*					
v)	Bulk Density*					
vi)	Absorption Value*					
vii)	Moisture Content*					
viii)	Soundness of Aggregate**					
ix)	Presence of deleterious materials					
	* Applicable Design concretes only	** Applicable to concrete work subject to frost action				

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C)	FINE AGGREGATE					
i)	Gradation/Determination of Particle size (Sieve Analysis)	One sample per lot of 100 cubic meter or part thereof from each source	IS:383,IS:2386,IS:456 and POWERGRID specification	POWERGRID approved lab. However Moisture content test for design mix concrete shall be done on all days of concreting at site.	Each source to be approved by POWERGRID Review and acceptance of test result by POWERGRID.	B
ii)	Specific Gravity and density					
iii)	Moisture content					
iv)	Absorption Value					
v)	Bulking					
vi)	Silt Content Test					
vii)	Presence of deleterious materials					
D)	BRICKS					
i)	Dimensional tolerance	As per enclosed Annexure-II	CPWD & POWERGRID specification	POWERGRID approved Lab.	Approved by POWERGRID	B
ii)	Compressible Strength					
iii)	Water Absorption					
iv)	Efflorescence					
E)	WATER					
i)	Cleanliness (Visual Check)	Random	IS:456, IS:3025 and POWERGRID specification. The water used for mixing concrete shall be fresh, clean and free from oil, acids and alkalies, organic materials, or other deleterious materials	Contractor	Each source to be approved by POWERGRID	B
ii)	Chemical and physical properties of water for checking its suitability for construction purposes	One sample per source	IS:456, IS:3025 and POWERGRID specification	Contractor/ POWERGRID Approved Lab	Approved by POWERGRID	B
	*Applicable to design mix concretes only					

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Sl. No.	Component/Operation & Description of Test	Sampling Plan with basis	Ref. Document & acceptance norm	Testing Agency	Remarks	Check
1.	REINFORCEMENT STEEL					
i)	Identification & size	Random	IS:432, IS:1139, IS:1786 & POWER GRID specification	Contractor	Approved by POWERGRID	B
ii)	Chemical Analysis Test	One sample per heat	IS:432, IS:1139, IS:1786 POWERGRID specification	Manufacturer	Review of manufacturers test certificates by POWERGRID	B
iii) iv) v)	Tensile Test Yield stress/proof stress Percentage Elongation	One sample per lot of 40 MT or part thereof for each size of steel conforming to IS: 1139 and 5 MT or part thereof for HDS wire for each size of steel as per IS: 432. For steel as per IS:1786 under 10mm 1 sample for each 25 MT or part thereof. 20 mm-16 mm 1 sample for each 35 MT or part thereof. Over 16mm 1 sample for each 45 MT or part thereof	IS:432, IS:1139, IS:1786 POWER GRID specification	Manufacturers/ POWERGRID approved lab	Review of manufacturers test certificates as well as lab test results by POWERGRID	B
vi)	Bend/Rebend Test	One sample per lot of 20 MT or part thereof for each size of steel as per IS:432, IS:1139. For steel as per IS:1786 under 10mm-16mm 1 sample for each 25MT or part thereof 10 mm-16mm 1 sample for each 45 MT or part thereof.	IS:432, IS:1139, IS:1786 POWER GRID specification	Manufacturers/ POWERGRID	Review of manufacturers test certificates as well as lab test results by POWERGRID	B
vii)	Reverse Bend Test for HDS wire	One sample per lot of 5 MT or part thereof for each size	IS:432 POWER GRID specification	Manufacturer/ POWERGRID approved lab	Review of manufacturers test certificates as well as lab test result by POWERGRID	B

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Section : FOUNDATION

Sl. No.	Component/Operation & Description of Test	Sampling Plan with basis	Ref. Document & acceptance norm	Testing Agency	Remarks	Check
C.	STRUCTURAL STEEL USED IN CABLE TRENCHES & FOUNDATIONS					
i)	Dimensional Check	Random	POWERGRID Specification & approved drawing	Contractor	Checklist to be prepared and signed jointly	B
ii)	Visual Check for damages, rusting, Pitting etc.	100%	POWERGRID Specification & approved drawing	Contractor	Checklist to be prepared and signed jointly	C
iii)	Visual Check for welding, defects, primer, coating and painting/galvanizing as applicable	Random	POWERGRID specification & approved drawings	Contractor	Checklist to be prepared and signed jointly	C
iv)	Physical properties of structural steel	1 sample per lot of 40 MT or part thereof for tensile tests and 1 sample per lot of 20 MT or part thereof for bend test for each size.	IS:2062, POWERGRID specification & approved drawings	Manufacturer/ POWER GRID Approved lab	Review of Mfgs. Test certificates as well as lab test results by POWERGRID	B

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Sl. No.	Component/Operation & Description of Test	Sampling Plan with basis	Ref. Document & acceptance norm	Testing Agency	Remarks	Check
2.	GANTRY/EQUIPMENT FOUNDATION/ CABLE TRENCH					
A.	BEFORE EXCAVATION					
i)	Checking of pegs condition as per line and alignment	100% on each location	IS:4091, IS:3764 & POWERGRID approved drawings/specification	Contractor	Approval by POWERGRID	C
ii)	Checking of pit making as per drawing & RL	100% on each location	IS:4091, IS:3764 & POWERGRID approved drawings/specification	Contractor	Approval by POWERGRID	C
B.	EXCAVATION					
i)	Dimensional conformity	Each location	IS:4091, IS:3764 & POWERGRID approved drawings/specification	Contractor	Approval by POWERGRID (JMC/MB)	B
ii)	Verticality/slopes & Squareness of each pit	Each location	IS:4091, IS:3764 & POWERGRID approved drawings/specification	Contractor	Checklist to be prepared and signed jointly	B
iii)	Verification of classification of foundation wherever applicable	Each location	IS:4091, IS:3764 & POWERGRID approved drawings/specification	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	B
C.	FOUNDATION BOLTS/MATALLIC INSERTS					
i)	Check for proper	100%	POWERGRID	Contractor	Checklist to be	C

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(Quality Assurance & Inspection Deptt.)

	identification foundation bolts w.r.t type of foundation		specification & approved drgs.		prepared and signed jointly	
ii)	Visual check for mechanical damage and galvanising/ painting if applicable for metallic insert	100%	POWERGRID specification & approved drgs.	Contractor	Checklist to be prepared and signed jointly	C
iii)	Alignment & Level	100%	POWERGRID specification & approved drgs.	Contractor	Checklist to be prepared and signed jointly	B
iv)	Grouting/Underpinning of foundation base plate	100%	POWERGRID specification & approved drgs.	Contractor	Checklist to be prepared and signed jointly	C
D.	P.C.C. Padding	For all locations	IS:456 and POWERGRID approved foundation drawings & specification	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	B
E.	SHUTTERING(Form work)					
i)	Check for materials, breakage or damage	100%	IS:456, POWERGRID specification/ approved drawings	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	C
ii)	Check for plumb, alignment parallelism, squareness and equidistance from stub	100% casting	IS:456, POWERGRID specification/ approved drawings	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	B
iii)	Dimensional check	100% before casting	IS:456, POWERGRID specification/ approved drawings	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	B
iv)	Check for level & height	100% before casting	POWERGRID specification/ approved drawings	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	B
v)	Check for rigidity of	100%	POWERGRID	Joint	Approval by	B

POWERGRID CORPORATION OF INDIA LIMITED

(Quality Assurance & Inspection Deptt.)

	frame/tightness		specification/ approved drawings	inspection by POWER GRID and contractor	POWERGRID	
vi)	Cleaning and oiling	100%	POWERGRID specification/ approved drawings	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	B
vii)	Diagonal bracing if required as per drawings/site conditions	100%	POWERGRID specification/ approved drawings	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	C
viii)	Checking of joints to avoid undue loss of cement slurry	100%	POWERGRID specification/ approved drawings	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	C
E.	PLACEMENT OF REINFORCEMENT STEEL					
i)	Check the steel bars for rust, cracks, surface flaws, laminates etc. (Visual check)	100%	IS:456 and POWERGRID specification/ approved drawings	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	C
ii)	Check as per the bar bending schedule before placement of concrete	For all locations	IS:456,IS:2502 and POWERGRID specification/ approved drawings	Joint inspection by POWER GRID and contractor	Approval by POWERGRID (Pour Card)	B
iii)	Check cutting tolerance for bars as per check list/drawings. Check whether all the bent bars and lap lengths are as per approved bar bending schedule	For all locations	IS:456,IS:2502 and POWERGRID specification/ approved drawings	Joint inspection by POWER GRID and contractor	Approval by POWERGRID (Pour Card)	B
iv)	Check whether all joints & crossing of bars are tied properly	100%	IS:456 and POWERGRID specification/ approved drawings	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	C

POWERGRID CORPORATION OF INDIA LIMITED

(Quality Assurance & Inspection Deptt.)

	with right guage & annealed wire as per specification		approved drawings	GRID and contractor		
v)	Check for proper cover distance spacing of bars, spacers, & chairs after the reinforcement cage has been put inside the formwork	100%	IS:456 and POWERGRID specification/ approved drawings	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	C
vi)	Check whether lapping of bars are tied properly with right gauge and annealed wire as per specification	100%	IS:456 and POWERGRID specification/ approved drawings	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	B
G.	PILE FOUNDATION (Additional Tests)					
i)	Check of centre line of pile group	Each pile group	IS:2911 & POWERGRID approved pile foundation drawings/specification	Joint inspection by POWER GRID and contractor	Checklist to be prepared and signed jointly	B
ii)	Check pile location	Each pile	IS:2911 & POWERGRID approved pile foundation drawings/specification	Joint inspection by POWER GRID and contractor	Checklist to be prepared and signed jointly	B
iii)	Temporary casing tube & permanent liner also check thickness of liner material (if applicable)	Each pile	IS:2911 & POWERGRID approved pile foundation drawings/specification	Joint inspection by POWER GRID and contractor	Verticality of the tube to be checked	B
iv)	Bentonite slurry (if applicable)	Each pile	IS:2911 & POWERGRID approved pile foundation drawings/specification	Joint inspection by POWER GRID and contractor	Records to be kept by POWERGRID for specific gravity of slurry	B
v)	Pile depth, level, size	Each pile	IS:2911 &	Joint	Approved by	B

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(Quality Assurance & Inspection Deptt.)

	and alignment		POWERGRID approved pile foundation drawings/specification	inspection by POWER GRID and contractor	POWERGRID	
vi)	Chipping of pile head	Each pile	IS:2911 & POWERGRID approved pile foundation drawings/specification	Joint inspection by POWER GRID and contractor	Before concreting pile cap, pile head to be chipped off for concreting	B
vii)	Standard Penetrator Test	As per Powergrid BOQ/Specification	IS:2911 & POWERGRID approved pile foundation drawings/specification	Joint inspection by POWER GRID and contractor	Records to be kept by POWERGRID	B
viii)	Pile load testing	As per Powergrid BOQ/Specification IS:2911	IS:2911 & POWERGRID approved pile foundation drawings/specification	Joint inspection by POWER GRID and contractor	Records to be kept by POWERGRID Approval by POWERGRID	B
ix)	Anchor bolts if applicable					
a)	Level, centre to centre distance of bolts	100% on each location	POWERGRID approved pile foundation drawings/specification	Joint inspection by POWER GRID and contractor	Checklist to be prepared and signed jointly	B
b)	Visual check for galvanising	100% on each location	POWERGRID approved pile foundation drawings/specification	Joint inspection by POWER GRID and contractor	Checklist to be prepared and signed jointly	B
3.	CONCRETING					
A)	APPROVAL OF MIX DESIGN	Each Mix.	IS:456 & POWERGRID approved drawings and specifications	POWER GRID Approved by lab	Approval by POWERGRID	A
B)	BATCHING,MIX-	100%	IS:456 &	Joint	Approval by	B

POWERGRID CORPORATION OF INDIA LIMITED

(Quality Assurance & Inspection Deptt.)

	ING & PLACING OF CONCRETE AND COMPACTING		POWERGRID approved drawings and specifications	inspection by POWER GRID and contractor	POWERGRID	
C)	FIXING OF CHIMNEY COLUMN Check for Width/length squareness, parallelism & equidistance from stub	100%	IS:456 & POWERGRID approved drawings and specifications	Joint inspection by POWER GRID and contractor	Approval by POWERGRID	C
D)	PLACING CONCRETE, AND COMPACTING	100%	IS:456 & POWERGRID approved drawings and specifications	Joint inspection by POWER GRID and contractor	Min. gap between boxes and reinforcement bars should be maintained Approval by POWERGRID	B
E)	CONCRETE TESTING					
i)	Slump test	One sample per foundation	IS:456,IS:516, IS:1199 and POWERGRID Specification	Contractor	Approval by POWERGRID	B
ii)	Check for quantities for cement, fine aggregate, coarse aggregate and water while batching	100% on all locations	IS:456,IS:516, IS:1199 and POWERGRID Specification	Contractor	Checklist to be prepared and signed jointly	B

POWERGRID CORPORATION OF INDIA LIMITED

(Quality Assurance & Inspection Deptt.)

Sl. No.	Component/Operation & Description of Test	Sampling Plan with basis	Ref. Document & acceptance norm	Testing Agency	Remarks	Check
F)	CONCRETE CUBE TESTING					
i)	Compressive Strength	One sample for every 20 Cum of concreting or part thereof for each days concreting (one sample consists of min. 3 test cubes for 28 days strength).	IS:1199,IS:456, IS:516 and POWERGRID Specification	POWERGRID Approved lab	Approval by POWERGRID Cubes must be tested within a week after 28 days curing period and test results should be approved.	A
G)	CHECK FINISING, DIMENSIONAL CONFORMITY AND WORKMANSHIP BEFORE & AFTER BOX REMOVAL	100%	IS:456,IS:516, IS:1199 and POWERGRID Specification	Contractor	Approval by POWERGRID	B
4.	BACKFILLING					
i)	Check for thickness of Layer & watering	100%	POWERGRID Specification and approved drawings	Contractor	Approval by POWERGRID	C
ii)	Visual check for correction/ramming	100%	POWERGRID Specification and approved drawings	Contractor	Approval by POWERGRID	C
iii)	Compaction test (Percentage of max. dry density)	Gantry Foundation-2 samples for each pit. Equipment	POWERGRID specification	POWERGRID approved lab	Review of lab test results by POWERGRID Elevation for testing to be	B

POWERGRID CORPORATION OF INDIA LIMITED

(Quality Assurance & Inspection Deptt.)

		and other foundation- 20% at random			decided by POWERGRID	
5.	BRICK-WORK					
i)	Mortar mix/proportion	Random	IS:2250, POWERGRID Specification & CPWD Specification	Contractor	Approval by POWERGRID	B
ii)	Plumb & Alignment	Random	POWERGRID Specification & CPWD Specification	Contractor	Approval by POWERGRID	B
iii)	Joints	Random	POWERGRID Specification & CPWD Specification	Contractor	Approval by POWERGRID	B
6.	PLASTERING					
i)	Plastering thickness and evenness	Random	POWERGRID Specification & CPWD Specification	Contractor	Approval by POWERGRID	B
ii)	Mortar mix proportion	Random	POWERGRID Specification & CPWD Specification	Contractor	Approval by POWERGRID	B
7.	CURING FOR CONCRETE, MASONRY, PLASTERING ETC.	100% on all location	IS:5613 & POWERGRID Specification	Contractor	Approval by POWERGRID	C
8.	SWITCH YARD EARTHING					
i)	Check for dimension of earth mat rod	Random	POWERGRID Specification & drawings	Contractor	Approval by POWERGRID	B
ii)	Depth of excavation	Random	POWERGRID Specification & drawings	Contractor	Approval by POWERGRID	C
iii)	Check for weld joints and anti corrosive treatment	Random	POWERGRID Specification & drawings	Contractor	Approval by POWERGRID	B
iv)	Backfilling	100%	POWERGRID Specification & drawings	Contractor	Approval by POWERGRID	C
9.	SITE SURFACING					
i)	Levelling	100%	POWERGRID Specification and approved drawings	Contractor	Checklist to be prepared and signed jointly	C

POWERGRID CORPORATION OF INDIA LIMITED
(Quality Assurance & Inspection Deptt.)

ii) a)	Soil Sterilisation Spraying of chemicals	100%	POWERGRID Specification and Manufacturers recommendations	Con tractor	Checklist to be prepared and signed jointly	B
iii)	Grading of 20/40mm Stone	1 sample per lot of 500 Cubic Metre or part thereof from each source for each size	IS: 383, IS: 2386 and POWERGRID Specification. The grading shall be as per single sized nominal size	Contractor/ POWERGRID Approved lab	Each source to be approved by POWERGRID Review and acceptance of test results by POWERGRID	B
iv)	Compacted thickness of 20/40 mm stone layers as applicable	Random	POWERGRID Specification and specification drawings	Contractor	Checklist to be prepared and signed jointly	B

Section: GENERAL GUIDELINES FOR IMPLEMENTATION

1. Details of categories of check codes A,B & C including accepting and deviation dispositioning authorities are indicated at Annexure-I.
2. POWERGRID specification shall mean POWERGRID technical specification, approved drawings data sheets and LOA provisions applicable for the specific contract.
3. Acceptance criteria and permissible limits for certain tests are indicated at Annexure-II. For balance tests, site to verify the same with respect to POWERGRID specification, relevant Indian Standards and/or prevalent code of practice.
4. It is clarified that the tests indicated at column 2 of this FQP i.e. against column “Component operation & Description of Test”, are only generally required to be conducted. However, POWERGRID reserves the right to carry-out any additional tests at any stage if the situation so warrants.
5. POWERGRID site representative shall witness all the tests conducted by the contractor as mentioned in the FQP. However, in case of tests conducted in the POWERGRID approved lab, it is preferred to witness the tests in the lab itself, if possible.
6. Head of GHQ shall approve testing laboratory before accepting the test results from the lab.
7. Head of GHQ shall approve the sources for cement , coarse aggregate, fine aggregate & water before actual utilization.
8. All the testing & measuring equipments used by the contractor for testing are required to be calibrated. A copy of valid calibration report shall be retained by POWERGRID as records.
9. Classification of foundations shall be approved by POWERGRID based on the Joint Inspection Report & soil investigation reports.
10. Curing of concrete work should be continued for minimum period of 10 days.

POWERGRID CORPORATION OF INDIA LIMITED
(Quality Assurance & Inspection Deptt.)

11. ZONE-IV FINE AGGREGATE

11.1 Zone-IV fine aggregate shall be used for nominal mix. Reinforced cement concreting work.

11.2 Zone-IV fine aggregate shall be avoided for design mix reinforced cement concreting work unless tests have been done to ascertain the suitability of proposed with the prior approval POWERGRID site.

12. Bricks should be free from cracks, flaws and modules of free lime. They should have smooth rectangular faces with sharp corners and should be uniform in colour.

13. CEMENT

13.1 In case of cement is in the scope of the contractor, the same shall be procured from sources approved by POWERGRID site and got tested on sample basis for specified acceptance tests as specified in the FQP at a reputed Third Party Lab approved by POWERGRID site.

13.2 The samples of cement for site testing shall be taken within three weeks of the delivery and all the tests shall be commenced within one week of sampling. If the cement remains in store for a period of more than six months. All the site tests are required to be repeated before usage.

14. REINFORCEMENT STEEL & STRUCTURAL STEEL USED IN CABLE TRENCHES & FOUNDATIONS

14.1 In case supply of steel is in the scope of the contractor, the same shall be procured from the main producers i.e. SAIL, TISCO, IISCO or Rashtriya Ispat Nigam or the rerollers approved by main producers. The steel shall be got tested at site on sample basis for specified acceptance tests as specified in this FQP at a reputed Third Party Lab approved by POWERGRID site.

14.2 The results of the testing of cement and reinforcement steel referred in 13.1 and 14.1 above shall be got approved from POWERGRID site before cement and reinforcement steel are put to use. However, in exceptional cases due to exigencies of work. POWERGRID site may authorize the contractor to use Cement and Reinforcement Steel even before the test results are received. However, in all such cases, if the test results subsequently received are found to be not complying with the specified acceptance criteria, the contractor shall have to dismantle and recast all such foundations cast with such non-conforming materials at his own cost. Confirmation to this effect shall be obtained from the contractor by the Project authorities beforehand in all such cases.

15. The contractor shall submit welding procedure specification (WPS) including the type of electrode used for approval of POWERGRID site before starting the welding work.

16. Approval/acceptance of individual test results by POWERGRID in the course of execution of contract will not relieve the contractor of his contractual obligations and responsibilities, nor does it limit the Owner's right under the contract.

17. In case, requirement of special items like Super Sulphated Cement, Corrosive Resistant Reinforcement Steel (CRRS) etc. arise due to site conditions, the specific approval of POWERGRID may be obtained before using the same and all the tests as per relevant standards shall be carried out.

18. All the materials shall be stored by the contractor in a manner affording convenient access for identifications and inspection at all times. Storage of material shall be in accordance with IS: 4032 (Latest Edition).

POWERGRID CORPORATION OF INDIA LIMITED
(Quality Assurance & Inspection Deptt.)

ANNEXURE-I

PAGE 1 OF 1

**ACCEPTING AND DEVIATION DISPOSITIONG AUTHORITIES FOR DIFFERENT
CATEGORIES OF CHECKS AS ENVISAGED IN FIELD QUALITY PLANT**

CATE GORY	TYPE OF CHECK	100% CHECKING/WITNESSING BY	COUNTER CHECK/SURVEI LLANCE CHECK BY	ACCEPTING AUTHORITY, IF TEST RESULTS ARE WITHIN PERMISSIBLE LIMITS	DEVIATION DISPOSITIONING AUTHORITY
'A'	CRITI- CAL	EXECUTING DEPTT. PLUS FQA REPRESEN-TATIVE GHQ	FQA REPRESEN TATIVE AND RHQ/DHQ REPRESEN TATIVE	HEAD OF DHQ	HEAD OF RHQ IN CONSULTATION WITH CQA, IF REQUIRED.
'B'	MAJOR	EXECUTING DEPTT.	DHQ- REPRESENTATI VE	HEAD OF GHQ	HEAD OF DHQ
'C'	MINOR	CONTRACTORS REPRESENTATIVE	EXECUTING DEPTT.	MINIMUM E4 LEVEL EXECUTING OF SUB- STATION/TL	HEAD OF GHQ

POWERGRID CORPORATION OF INDIA LIMITED
(Quality Assurance & Inspection Deptt.)

ANNEXURE-2
Page 1 of 5

**ACCEPTANCE CRITERIA AND PERMISSIBLE LIMITS FOR
FOUNDATION MATERIALS AND CONCRETE**

A) CEMENT

S. No.	Description of the tests	33 Grade OPC as per IS:269	43 Grade cement as per IS:8112	PPC as per IS:1489	Low Heat cement
1.	Fineness (min.)	225 m ² /kg	225 m ² /kg	300 m ² /kg	225 m ² /kg
2.	Compressive strength (min.) 72 ± 1 hours 168 ± 2 hours 672 ± 4 hours	160 kgf/cm ² 220 kgf/cm ² -	23 MPa 33 MPa 43 MPa	16 MPa 22 MPa 33 MPa	100 Kgf/cm ² 160 Kgf/cm ² 350 Kgf/cm ²
3.	Initial setting time (min.)	30 minutes	30 minutes.	30 minutes	30 minutes
4.	Final setting time (max.)	600 minutes	600 minutes	600 minutes.	600 minutes.
5.	Soundness (Le Chatelier Method)	Maximum 10 mm expansion	Maximum 10 mm expansion	Maximum 10 mm expansion	Maximum 10 mm expansion
6.	Heat of Hydration (max.)	-	-	-	Max. 65 cal/gm for 7 days & max. 75 cal./gm for 28 days
7.	Chemical composition	As per IS	As per IS	As per IS	As per IS

B) COARSE AGGREGATE :

(i) Sieve Analysis

IS SIEVE DESIGNATION	PERCENTAGE PASSING FOR GRADED AGGREGATE OF NOMINAL SIZE		PERCENTAGE PASSING FOR SINGLE SIZED AGGREGATE OF NOMINAL SIZE	
	40 mm	20 mm	40 mm	20 mm
63 mm	-	-	100	-
40 mm	95 to 100	100	85 – 100	100
20 mm	30 to 70	95 to 100	0 – 20	85 - 100
10 mm	10 to 35	25 to 55	0 – 5	0 - 20
4.75 mm	0 to 5	0 to 10	-	0 - 5

POWERGRID CORPORATION OF INDIA LIMITED
(Quality Assurance & Inspection Deptt.)

ANNEXURE-2
Page 2 of 5

- (ii) Flakiness Index Not to exceed 25%
- (iii) Crushing value Not to exceed 45%
- (iv) Soundness of aggregate applicable for concrete works subject to frost action Loss of weight after 5 cycle not to exceed 12% when tested with Sodium sulphate and 18% when tested with magnesium sulphate
- (v) Deleterious material Not to exceed 5% of the weight of aggregate when tested as per IS:2386 Part – II (1963)

(C) FINE AGGREGATE

- (i) Sieve Analysis Shall confirm to Zone-I, Zone-II or Zone-III

IS Sieve designation	Grading Zone-I	Percentage Grading Zone-II	Passing for Grading Zone-III	Grading Zone-IV
10 mm	100	100	100	100
4.75 mm	90 - 100	90 - 100	90 - 100	90 - 100
2.36 mm	60 - 95	75 - 100	85 - 100	95 - 100
1.18 mm	30 - 70	55 - 90	75 - 100	90 - 100
600 Micron	15 - 34	35 - 59	60 - 79	80 - 100
300 Micron	15 - 20	8 - 30	12 - 40	15 - 50
150 Micron	0 - 10	0 - 10	0 - 10	0 - 15

- (ii) For guidance of adjusting sand in mix of concrete, the following table may be used.

Moisture Content %	building % by volume
2	15
3	20
4	25
5	30

- (iii) Silt Content Test: Shall not exceed 8% when tested as per test procedure specified in appendix-D of chapter 3 of 1991-92 CPWD Specification.
- (iv) Deleterious Materials: Total deleterious material shall not be more than 5% by weight.

POWERGRID CORPORATION OF INDIA LIMITED
(Quality Assurance & Inspection Deptt.)

ANNEXURE-2
Page 3 of 5

(D) REINFORCEMENT STEEL: As per relevant Indian Standards.

(E) CONCRETE CUBE TEST

For nominal (volumetric) concrete mixes, compressive strength for 1:1 $\frac{1}{2}$:3 (cement : sand : coarse aggregate) concrete shall be 265 kg/cm² for 28 days and for 1:2:4 nominal mix, it shall be 210Kg/cm².

(F) ACCEPTANCE CRITERIA BASED ON 28 DAYS COMPRESSIVE STRENGTH FOR NOMINAL MIX CONCRETE

- (a) The average of the strength of three specimen be accepted as the compressive strength of the concrete, provided the strength of any individual cube shall neither be less than 70% nor higher than 130% of the specified strength.
- (b) If the actual average strength of accepted sample exceeds specified strength by more than 30%, the Engineer-in-charge, if he so desires, may further investigate the matter. However, if the strength of any individual cube exceeds more than 30% of specified strength, it will be restricted to 30% only for computation of strength.
- (c) If the actual average strength of accepted sample is equal to or higher than specified strength upto 30%, then strength of the concrete shall be considered in order and the concrete shall be accepted at full rates.
- (d) If the actual average strength of accepted sample is less than specified strength but not less than 70% of the specified strength, the concrete may be accepted at reduced rate at the discretion of Engineer-in-Charge.
- (e) If the actual average strength of accepted sample is less than 70% of specified strength, the Engineer-in-Charge shall reject the defective portion of work represented by sample and nothing shall be paid for the rejected work. Remedial measures necessary to retain the structure shall be taken at the risk and cost of contract. If, however, the Engineer-in-Charge so desires, he may order additional tests to be carried out to ascertain if the structure can be retained. All the charges in connection with these additional tests shall be borne by the contractor.

(G) ACCEPTANCE CRITERIA FOR DESIGN MIX CONCRETE SHALL BE AS PER IS:456.

POWERGRID CORPORATION OF INDIA LIMITED
(Quality Assurance & Inspection Deptt.)

ANNEXURE-2
Page 4 of 5

(H) SAMPLING PLAN FOR BRICK WORK

- i) Scale of sampling and permissible number of defectives for visual and dimensional characteristics.

No. of bricks in the lot	For characteristics specified for individual bricks		For dimensional characteristics for group of 20 bricks-No. of bricks to be selected
	No. of bricks to be selected	Permissible no. of defective in the sample	
(1)	(2)	(3)	(4)
2001-10000	20	1	40
10001-35000	32	2	60
35001-50000	50	3	80

Note : In case the lot contains 2000 or less bricks the sampling shall be as per decision of the Engineer-in-Charge.

- ii) Scale of sampling for physical characteristics

Lot size	Sampling size for compressive strength water absorption and efflorescence	Permissible no of defectives for efflorescence
(1)	(2)	(3)
2001-10000	5	0
10001-35000	10	0
35001-50000	15	1

Note: In case the lot contains 2000 or less bricks, the sampling shall be as per decision of Engineer-in-Charge.

POWERGRID CORPORATION OF INDIA LIMITED
(Quality Assurance & Inspection Deptt.)

ANNEXURE-2
Page 5 of 5

(I) ACCEPTANCE CRITERIA FOR BRICK-WORK

- (i) Dimensional tolerances: The dimensions of modular bricks when tested shall be within the following limits per 20 bricks.

Length 372 to 388 cm (380 ± 8 cm)

Width 176 to 184 cm ($180 \pm$ cm)

Height 176 to 184 cm (180 ± 4 cm) for 90 mm high bricks

- (ii) In case of non-modular bricks, %age tolerance will be +/- 2% for group of 20 numbers of class 10 bricks and +/- 4% for other class of bricks.
- (iii) Compressive strength: The bricks, shall have a minimum average compressive strength as specified in POWERGRID specification. The compressive strength of any individual brick tested shall not fall below the min. average compressive strength specified for the corresponding class of brick by more than 20%. In case compressive strength of any individual brick tested exceeds the upper limit specified for the corresponding class of bricks, the same shall be limited to upper limit of the class as specified for the purpose of calculating the average compressive strength.
- (iv) Water absorption: The average water absorption of bricks shall not be more than 20% by weight.
- (v) Efflorescence: The rating of efflorescence of bricks shall not be more than moderate.